1. Sealing surface must be free from irregularities that would prevent a vacuum seal from being made.

2. ‘H’ dimension optional but shoulder must clear cap limits shown.

3. When ‘E’ and ‘T’ diameters are at maximum, they must be concentric to prevent possible interference during cap application.

4. Maintain ‘T’ diameter to a depth of 0.255 from 0.255 to 0.300 ‘T’ diameter may be below minimum but not over maximum.

5. Construction dimension shown for reference, in iron, at start of thread.

6. ‘L’ dimension must be maintained for length of min. ‘d’ chord.

7. Tangent to B (mean between mean ‘T’ and mean ‘E’).

8. Axis of cutter is inclined to 1 angle all cuts.

Developed View

Glass Finish Number 2010

Top Seal Vacuum Lug Finish - Sizes 43 and 48