1. THE RECOMMENDED SPECIFICATIONS SHOWN ARE FOR ONE STYLE OF OPENING.
   SEE DPI DRAWING FOR APPROPRIATE GLASS FINISH FOR RECOMMENDED
   SPECIFICATIONS OF GLASS FINISH DESIRED.

2. CHART SHOWS OPENING SIZE ONLY. FOR 'E', 'F', 'H', AND 'S' DIMENSIONS SEE
   GLASS FINISH NO. 400 OR EQUIVALENT DIMENSIONS OF OTHER DESIRED FINISH.

3. A DEFINITE SLOPE ABOVE AND BELOW THE TOP OF 'S' AND 'H' ARE MAINTAINED,
   BUT NOT IN EXCESS OF THE MAXIMUM DIMENSIONS INDICATED.

4. THIS STYLE OF FINISH IS NOT PRACTICAL IN SIZES ABOVE NO. 24.

5. EXAMPLE OF USE OF CHART: IF 20-410-320 FINISH IS DESIRED TO
   HANDLE A .218 DIAMETER FILLING TUBE, RECORDS WOULD SPECIFY 20-410-320-E.

6. THE RAISED CONE CONTOUR OF THE SEALING SURFACE SHOULD BE TAKEN INTO
   CONSIDERATION WHEN DESIGNING CLOSURES TO BE USED WITH THIS GLASS FINISH.

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GLASS FINISH NUMBER 320
GLASS SPRINKLER TOP FINISH - NIB OPENING

EDWARD A. GRANT
GLASS PACKAGING INSTITUTE
COMMITTEE ON DESIGN AND SPECIFICATIONS

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