1. THIS FINISH TO BE SMOOTH TOP CONSTRUCTION.
2. THREAD START TO BE ON CENTER LINE. A MINIMUM OF 1 1/2 TURNS OF FULL THREAD PROJECTION SHOULD BE MAINTAINED, EXCEPT WHERE DEPRESSED ON DOWNS. REFER TO G.P.I. GLASS FINISH NO. 405 FOR DEPRESSED THREAD.
3. 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.
4. RADIUS TO BE SHARP AS POSSIBLE.
5. 'D' DIMENSION SHOULD BE MEASURED FROM TOP OF FINISH DOWN TO A GAGE POINT IN FROM 'A' DIAMETER.
6. VARIATIONS IN THE 'A' DIAMETER SHOULD FOLLOW THOSE OF THE 'A1' DIAMETER IN DIRECTION AND MAGNITUDE SUBJECT TO NORMAL MANUFACTURING CONDITIONS, INCLUDING THE 'A2' PROFILE ILLUSTRATED.
7. B = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.
8. TANDEM = \( \tan(\theta) = \frac{\text{PITCH}}{\text{HYPOTENUSE}} \) (MEAN BETWEEN 'T' AND 'E')

**NOTE:**
- "SEALING SURFACE" indicates a specific area where sealing is required.
- "CONTOUR OPTIONAL" suggests that this contour can be modified as needed.
- "SECTION A-A" and "SECTION Y-Y" provide views for detailed examination.

**CUTTING DIA.**
- "28" indicates the size of the cutting diameter.

**GLASS FINISH NUMBER**
- "350" identifies the specific glass finish number.

**28mm LINERLESS TAMPER EVIDENT CLOSURE FINISH**
- "350-09" is the detailed description of the closure finish.