1. This finish to be smooth top construction.

2. Thread start to be on center line. Minimum of one turn of full thread projection should be maintained, except where depressed in seams. Refer to G.P.I. Glass Finish No. 405 for depressed thread.

3. ‘I’ Dimension is measured through full length of finish.

4. Radius to be sharp as possible.

5. ‘D’ Dimension should be measured from top of finish down to a gauge point in front of ‘A’ diameter.


7. B = Helix angle or angle of fixture to cutter.

8. Tangent B = 

   \[ \tan B = \frac{\text{Pitch}}{\text{Mean between Mean } T \text{ and Mean } E} \]

   (Mean between mean ‘T’ and mean ‘E’)

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This optical glass packaging institute print contains one or a series of voluntary standards intended to provide a basic for achieving compatibility and interchangeability between manufacturers and users of glass containers and closures. It should be noted that this institute assumes no responsibility for either the use or interpretation of the standards. It is the user's responsibility to make the final determination as to design and feasibility. It is the user's responsibility to make the final determination as to design and feasibility. It is the user's responsibility to make the final determination as to design and feasibility. It is the user's responsibility to make the final determination as to design and feasibility. It is the user's responsibility to make the final determination as to design and feasibility.