1. "H" dimension represents distance from top of finish down to point where line tangent to "T" intersects top of bead. When finish is made without bead, "H" dimension is measured to shoulder and its plus tolerance is increased by .015 on sizes to 24 including 20 & .025 on sizes larger than 20.

2. \( \beta \) = helix angle or angle of fixture to cutter.

3. Tangent \( \beta = \frac{t}{\text{mean between mean } T \text{ and mean } E} \)

4. A minimum of one turn of thread should be maintained with full projection except when depressed or interrupted at end. Refer to glass finish No. 405 for depressed thread detail.

5. Contour of bead or transfer ring to be optional provided top of bead clears a 5" minimum bottom diameter angle.

6. "\( I \)" dimension is measured through full length of finish.

7. This finish to be made smooth top construction.