1. 'H' DIMENSION REPRESENTS DISTANCE FROM TOP OF FINISH DOWN TO POINT WHERE LINE TANGENT TO 'T' DIAMETER INTERSECTS TOP OF BEAD. WHEN FINISH IS MADE WITHOUT BEAD, 'H' DIMENSION IS MEASURED TO SHOULDER AND ITS TOLERANCE IS INCREASED BY .016.

2. 'S' = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.

3. TANJENT B = \frac{\text{Pitch}}{\pi} \text{ (Mean between Mean 'T' and Mean 'E')}

4. A MINIMUM OF TWO TURNS OF THREAD SHOULD BE MAINTAINED WITH FULL PROGRESSION EXCEPT WHERE DEPRESSED OR INTERRUPTED AT WIDE SEAMS. REFER TO GLASS FINISH NO. 426 FOR DEPRESSED THREAD DETAIL.

5. CONTOUR OF BEAD OR TRANSFER RING IS OPTIONAL PROVIDING TOP OF BEAD CLEAR 5° MIN. DOWNWARD ANGLE.

6. 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.

7. FOR ALL SPECIAL APPLICATIONS, THE END USER SHOULD OBTAIN SPECIFICATIONS FROM THE SPECIFIC Closure MANUFACTURER.