1. Sealing surface must be free from irregularities that would prevent a vacuum seal from being made.

2. ‘H’ dimension optional but shoulder must clear cap limits shown.

3. When ‘E’ and ‘T’ diameters are at maximum, they must be concentric to prevent possible interference during cap application.

4. Maintain ‘T’ diameter to a depth of 0.25" from 0.25 to 0.15 "T” diameter may be below minimum but not over maximum.


6. ‘L’ dimension must be maintained for length of min. ‘d’ chord.

7. Tangent B = H (mean between mean ‘T’ and mean ‘E’)

---

This official glass packaging dimensioning guide constitutes one of a number of identical guides intended to provide a model for selecting component and component-related features between manufacturers and suppliers of glass containers and closures thereof. The guide should be used only in the design and selection of glass containers and closures thereof. Designations shown herein are for the purpose of classification of glass containers and closures thereof. These designations are intended to provide a means to code and identify products covered by this publication. All users of products that are not referenced by this code or that do not conform to the codes and standards described herein should refer to their respective manufacturers and suppliers for further information. Any modifications of dimensions resulting from changes can be compared to the basic dimensioning in this publication.

GPI Packaging Institute

Copyright @ GPI 1999

Edward A. Grant

GPI Diag. No.

Glass Finish Number

2010M

FM-20105

Metric Top Seal Vacuum Lug Finish - Sizes 43 and 48