1. "H" DIMENSION REPRESENTS DISTANCE FROM TOP OF FINISH DOWN TO POINT WHERE LINE TANGENT TO "T" INTERSECTS TIP OF SHOULDER. WHEN SHOULDER IS REMOVED, "H" DIMENSION PLUS TOLERANCE IS INCREASED BY .004.

2. 4 = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.

3. TAN=00 & = PITCH
   \[ \text{PITCH} = \frac{1}{\text{TAN}} \]

4. NUMBER OF THREADS OF THREAD INDICATED IN CHART SHOULD BE MAINTAINED WITH FULL PROJECTION EXCEPT WHEN DEPRESSED OR INTERRUPTED AT HOLD SEAMS. REFER TO GLASS FINISH NO. 415 FOR DEPRESSED THREAD DETAIL.

5. CONTOUR OF BEAD IS OPTIONAL PROVIDING THE DIAMETER AND "K" ARE ADHERED TO.

6. "I" DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.

7. FOR ALL SPECIAL APPLICATIONS, THE END USER SHOULD OBTAIN SPECIFICATIONS FROM THE SPECIFIC CLOSURE MANUFACTURER.