1. "H" DIMENSION REPRESENTS DISTANCE FROM TOP OF FINISH DOWN TO POINT WHERE LINE TANGENT TO 'T' INTERSECTS TOP OF BEAD. WHEN FINISH IS MADE WITHOUT BEAD, "H" DIMENSION IS MEASURED TO SHOULDER AND ITS PLUS TOLERANCE IS INCREASED BY .005.

2. B = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.

3. TANGENT B = \( \tan^{-1}(B) \)

4. THREAD START TO BE 90° FROM PARTING LINE. A MINIMUM OF ONE TURN OF THREAD SHOULD BE MAINTAINED, WITH FULL PROJECTION EXCEPT WHEN DEFORMED OR INTERRUPTED AT WELD SEAMS. REFER TO GLASS FINISH NO. 405 FOR DEFORMED THREAD DETAIL.

5. CONTOUR OF BEAD OR TRANSFER Finder TO BE OPTIMIZED PROVIDED TOP OF BEAD CLEAR A 5" MINIMUM DOWNWARD ANGLE.

6. "I" DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.

7. THIS GLASS FINISH, WITH THE THREAD CONFIGURATION INDICATED, IS RECOMMENDED FOR USE ONLY WHEN A PLASTIC POUR-OUT FITMENT AND THREAD PLASTIC CLEAR ARE EMPLOYED.